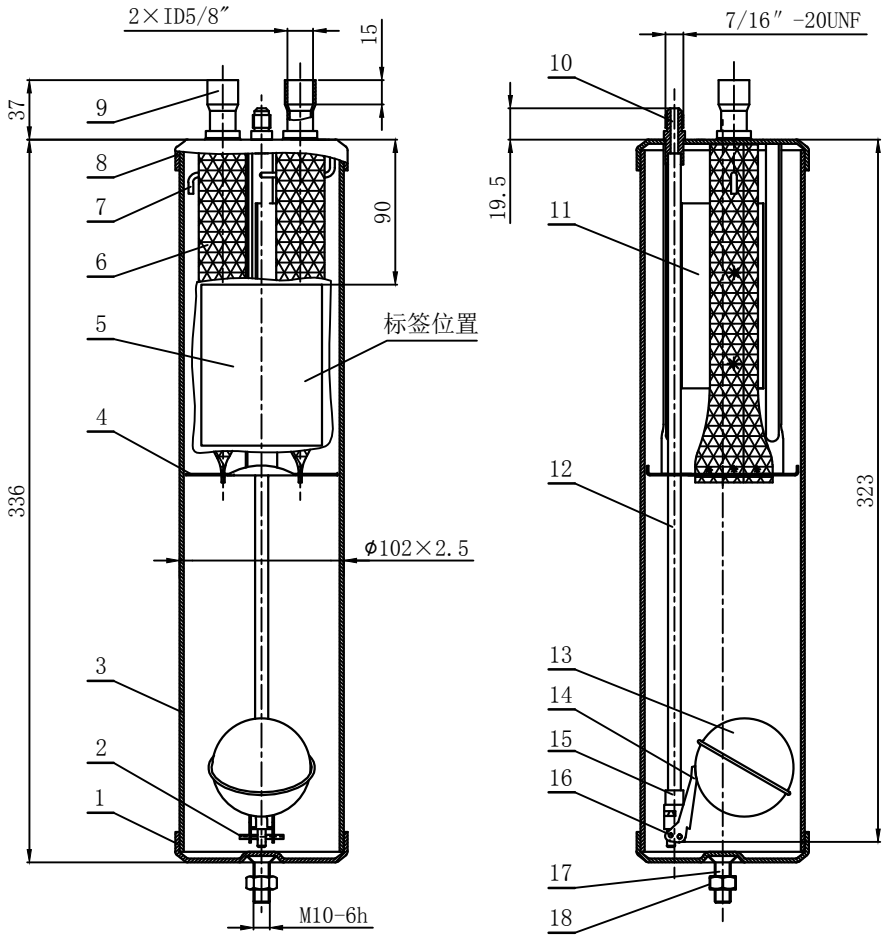

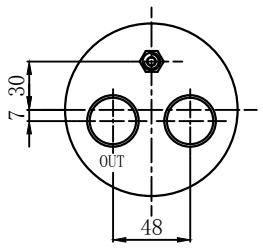

Technical requirement

1、
Should be smooth,be free of sharp edge on the shell.

2、。
Parkering on surface, painting should be black powder, leave 20mm natural from the top of pipe.

3、
Keep clean,dry inside, internal product with 0.02-0.05Mpa dry nitrogen,sealed with plug.

4、。
keep pressure in 3 min , no leak and deformation under air test pressure 35 Bar and proof pressure 44 Bar.

5、
Print "OUT" on the outlet pipe.

6、R22, R410A, R407C。
To be suitable for R22,R410A,R407C.

7、GB/T 1804-v。
According to GB/T 1804-v, unless specified.

serial no	代号 Model no	Name	Material	Qty	Remark
18	GB/T 6170-2000	Hexagon Nut	Q235A	1	M10
17	GB/T 819-2000	Bolt	20	1	M10X20
16	MGW-55824-16	Valve needle	304	1	
15	MGW-55824-15	Valve seat	C3771	1	
14	MGW-55824-14	connection sheet	304	1	
13	MGW-55824-13	Floatball	304	1	
12	MGW-55855-06	Oil return tube	20	1	φ8X1
11	MGW-55824-11	Baffle	SPHC	1	
10	MGW-55824-10	Flare fitting	20	1	- 7/16"-20UNF
9	MGW-55855-05	Copper connection	TP2M	2	
8	MGW-55855-04	Top cover	SPCC	1	T=2.5
7	MGW-55824-07	Long pin	304	1	φ2.5
6	MGW-55855-03	Filter strainer	201	2	
5	MGW-55855-02	Label		1	
4	MGW-55824-04	Block	SPHC	2	
3	MGW-55855-01	body	Q235B	1	φ102X2.5
2	MGW-55824-02	Short pin	304	2	φ2.5
1	MGW-55824-01	Bottom cover	SPCC	1	T=2.5

Oil separator

MGW-55855-00