



Technical requirement

- Should be smooth, be free of sharp edge on the shell. 2.
- Parking on surface, painting should be black powder, leave 20mm natural from the top of pipe.
- 3、Keep clean, dry inside, internal product with 0.02-0.05Mpa dry nitrogen, sealed with plug.
- 4、keep pressure in 3 min, no leak and deformation under air test pressure 35 Bar and proof pressure 44 Bar.
- 5、Print "OUT" on the outlet pipe.
- 6、R22, R410A, R407C.
To be suitable for R22, R410A, R407C.
- 7、GB/T 1804-v.
- According to GB/T 1804-v, unless specified.

18	GB/T 6170-2000	Hexagon Nut	Q235A	1	M10
17	GB/T 819-2000	Bolt	20	1	M10X20
16	MGW-55824-16	Valve needle	304	1	
15	MGW-55824-15	Valve seat	C3771	1	
14	MGW-55824-14	connection sheet	304	1	
13	MGW-55824-13	Floatball	304	1	
12	MGW-55824-12	Oil return tube	20	1	φ8X1
11	MGW-55824-11	Baffle	SPHC	1	
10	MGW-55824-10	Flare fitting	20	1	7/16"-20UNF
9	MGW-55824-09	Copper connection	TP2M	2	
8	MGW-55824-08	Top cover	SPCC	1	T=2.5
7	MGW-55824-07	Long pin	304	1	= φ2.5
6	MGW-55824-06	Filter strainer	201	2	
5	MGW-55824-05	Label		1	
4	MGW-55824-04	Block	SPHC	2	
3	MGW-55824-03	body	Q235B	1	φ102X2.5
2	MGW-55824-02	Short pin	304	2	φ2.5
1	MGW-55824-01	Bottom cover	SPCC	1	T=2.5

serial no	Model no	Name	Material	qty	Remark
					Oil separator
					MGW-55824-00