



Technical requirement

- 1、Nominal volume:1.9L.
- 2、Surface should be free of burrs, scratches, collisions.
- 3、Leaking test:3.0MPa, No leaking.
- 4、Keep clean, dry inside, internal product with 0.02-0.05Mpa dry nitrogen, sealed with plug.
- 5、Painting with 50~100 μm black on surface, leave 15mm natural from the top of pipe, should be no serious sagging or peel off.
- 6、According to GB/T 1804-v, unless specified.

8	GB/T 6170-2000	Hexagon Nut	Q235A	1	M10
7	GB/T 819-2000	Bolt	20	1	M10X20
6	MGQ-205-06	end cover	SPCC	1	T=2.5
5	MGQ-205-05	cover	SPHC	1	φ102x2.5
4	MGQ-205-04	Outlet connection pipe	Q195	1	φ19x1
3	MGQ-205-03	Inlet connection pipe	Q195	1	φ16x1
2	MGQ-205-02	Top Cover	SPCC	1	T=2.5
1	MGQ-205-01	Inlet/Outlet connection pipe	TP2Y2	2	φ19x1.5
serial no	Model NO	Name	Material	Qty	Remark
					Suction line accumulators
					MGQ-205