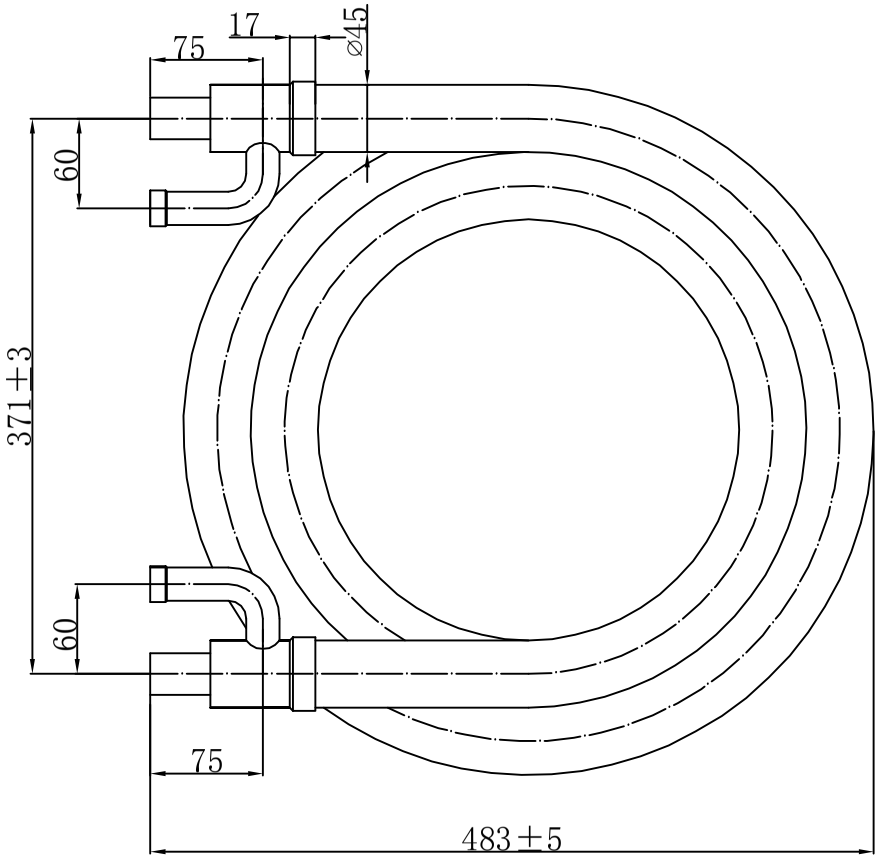
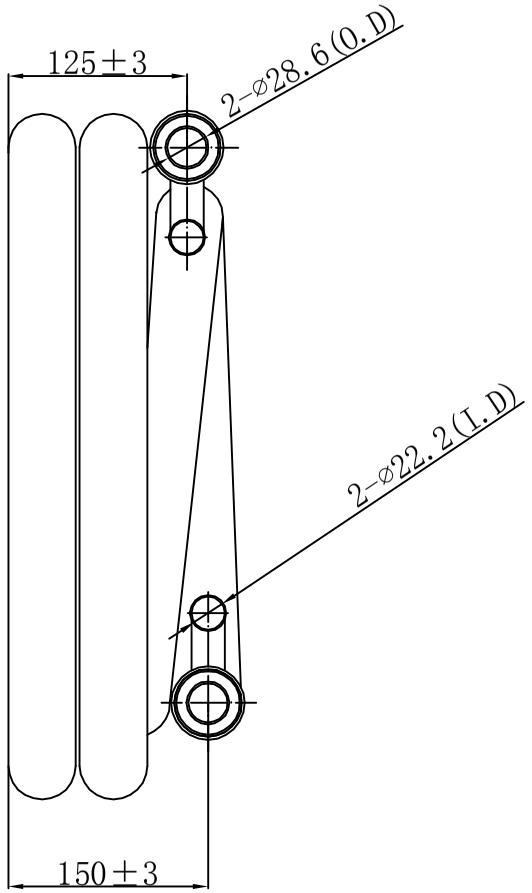
CSST5000008





① All welded place should be wellwelded.Any defect on small holes and leaks is unacceptable.
② Inner tube should be treated with removal of impurity on surface before bending.
③ Steel tube treated by oxdize resistance after welding, heat exchanger is gray painted except 25mm cylinder from connections end.
④ Each end connection should be sealed by a plastic cap.
⑤ Designing pressure:500 psi on refrigerant side and 400psi on water side.
⑥ Refirgerant side is filled with 0.05MPa nitrogen(gauge display)before packing.
⑦ Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
⑧ Nominal ton:6 tons

MARK	NO.	REVISION	SIGNATURE	DATE
DESIGNER			STANDARD	
CHECK			AUTHORIZED	
RECHECK			Q'TY	
PROCESS			DATE	2007/11/29

Coaxial heat exchanger
inner tube: copper
outer tube: steel

DRAWING MARK	WEIGHT	SCALE
TOTAL: PAGE	PAGE	

SS-0500GT-P
483/158/461/2-K22.2

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