



- ① All welded place should be wellwelded. Any defect on small holes and leaks is unacceptable.
- ② Inner tube should be treated with removal of impurity on surface before bending.
- ③ Steel tube treated by oxidize resistance after welding, heat exchanger is gray painted except 25mm cylinder from connections end.
- ④ Each end connection should be sealed by a plastic cap.
- ⑤ Designing pressure: 500 psi on refrigerant side and 400psi on water side.
- ⑥ Refrigerant side is filled with 0.05MPa nitrogen (gauge display) before packing.
- ⑦ Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
- ⑧ Nominal ton: 3.5tons / 4tons

MARK NO.	REVISION	STANDARD	DATE	Coaxial heat exchanger inner tube: copper outer tube: steel	DRAWING MARK WEIGHT SCALE	SS-0400GT-P 413/329/133/2-K15.88
DESIGNER		AUTHORIZED				
CHECK		Q' TY				
RECHECK		DATE	09.10.20			
PROCESS		TOTAL: 1 PAGE	1 PAGE			
				CSSP4001011		