



- ① All welded place should be wellwelded. Any defect on small holes and leaks is unacceptable.
- ② Inner tube should be treated with removal of impurity on surface before bending.
- ③ Steel tube treated by oxidize resistance after welding, heat exchanger is gray painted except 25mm cylinder from connections end.
- ④ Each end connection should be sealed by a plastic cap.
- ⑤ Designing pressure: 500 psi on refrigerant side and 400psi on water side.
- ⑥ Refrigerant side is filled with 0.05MPa nitrogen (gauge display) before packing.
- ⑦ Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
- ⑧ Nominal ton: 7.5 tons

MARK NO.	REVISION	SIGNATURE	DATE				
DESIGNER		STANDARD					
CHECK		AUTHORIZED					
RECHECK		Q' TY					
PROCESS		DATE	2007/11/29				

Coaxial heat exchanger			
inner tube: copper			
outer tube: steel			
DRAWING MARK	WEIGHT	SCALE	
TOTAL: PAGE	PAGE	CSSP6500007	
		SS-0650GT-P	
		457/465/261/2-K19	