



- ① All welded place should be wellwelded. Any defect on small holes and leaks is unacceptable.
- ② Inner tube should be treated with removal of impurity on surface before bending.
- ③ Steel tube treated by oxidize resistance after welding. heat exchanger is gray painted except 25mm cylinder from connections end.
- ④ Each end connection should be sealed by a plastic cap.
- ⑤ Designing pressure: 500 psi on refrigerant side and 400psi on water side.
- ⑥ Refrigerant side is filled with 0.05MPa nitrogen(gauge display) before packing.
- ⑦ Any non-indicated dimensions and tolerances are subject to GB/T 1804 V degree.
- ⑧ Nominal ton: 6 tons

MARK NO.	REVISION	SIGNATURE	DATE	Coaxial heat exchanger inner tube: copper outer tube: steel	DRAWING MARK WEIGHT SCALE	SS-0500GT-P 483/158/461/2-K22.2
DESIGNER	STANDARD					
CHECK	AUTHORIZED					
RECHECK	Q' TY					
PROCESS	DATE	2007/11/29				
TOTAL: PAGE				PAGE	CSST15000008	