



- ① All welded place should be wellwelded Any defect on small holes and leaks is unacceptable. Keeping pressed nitrogen in circuits for 24 hours after welding.
- ② Inner tube should be treated with removal of impurity on surface before bending.
- ③ Steel tube treated by oxidize resistance after welding, heat exchanger is gray painted except 25mm cylinder from connections end.
- ④ Each end connection should be sealed by a plastic cap.
- ⑤ Designing pressure:500 psi on refrigerant side and 400psi on water side.
- ⑥ Refrigerant side is filled with 0.05MPa nitrogen(gauge display)before packing.
- ⑦ Any non-indicated dimensions and tolerances are subject to GB/T1804 V degree.
- ⑧ Nominal ton:10tons

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|----------|----------|------------|------------|---|------------------------------|------------------|---|
| MARK NO. | REVISION | STANDARD | DATE | Coaxial heat exchanger inner tube: copper outer tube: steel | DRAWING MARK WEIGHT SCALE | TOTAL: PAGE PAGE | SS-0500GT-P-S 506/463/376/16/19 CSST5000007 |
| DESIGNER | | ALTIORIZED | | | | | |
| CHECK | | Q' TY | | | | | |
| RECHECK | | DATE | 2007/11/29 | | | | |
| PROCESS | | | | | | | |