



Technical Requirement

1. Should be free of burrs, scratches, collisions on the surface.
2. Leaking test pressure: 3.0 MPa.
3. Keep clean, dry inside, no impurity.
4. Capped on the surface for inlet/outlet connection to avoid the impurity.
5. Nominal volume: 3.6L.
6. Power painting with black, should be no serious sagging or peel off.
7. According to GB/T 1804-v, unless specified.

|           |                |                              |          |     |                           |
|-----------|----------------|------------------------------|----------|-----|---------------------------|
| 8         | GB/T 6170-2000 | Hexagon Nut                  | Q235A    | 1   | M10                       |
| 7         | GB/T 819-2000  | Bolt                         | 20       | 1   | M10X20                    |
| 6         | MGQ-5139-06    | end cover                    | SPCC     | 1   | T=2.5                     |
| 5         | MGQ-5139-05    | cover                        | Q235B    | 1   | φ127x2                    |
| 4         | MGQ-5139-04    | Outlet connection pipe       | Q195     | 1   | φ25x1                     |
| 3         | MGQ-5139-03    | Inlet connection pipe        | Q195     | 1   | φ25x1                     |
| 2         | MGQ-5139-02    | Top Cover                    | SPCC     | 1   | T=2.5                     |
| 1         | MGQ-5139-01    | Inlet/Outlet connection pipe | TP2Y2    | 2   | φ28.6x1.6                 |
| serial no | Model NO       | Name                         | Material | Qty | Remark                    |
|           |                |                              |          |     | Suction line accumulators |
|           |                |                              |          |     | MGQ-5139                  |